

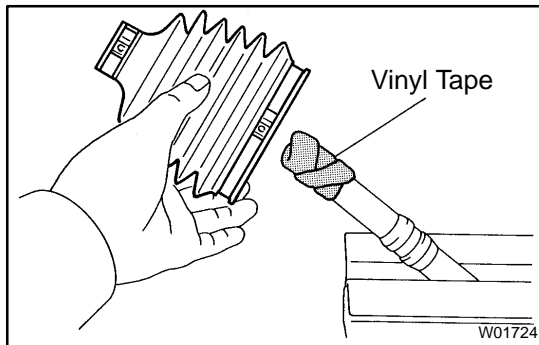
REASSEMBLY

1. INSTALL DUST COVER

Using a screwdriver and hammer, install a new dust cover.

2. INSTALL DUST SEAL

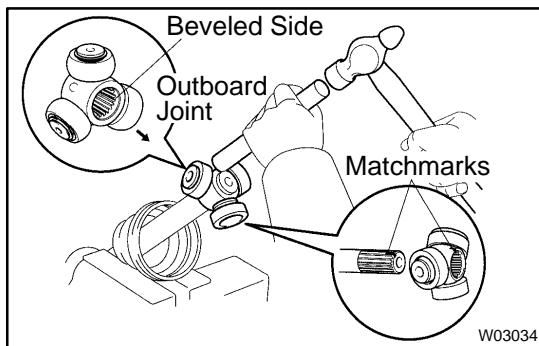
Using a screwdriver and hammer, install a new dust seal.



3. TEMPORARILY INSTALL NEW BOOTS TO DRIVE SHAFT

HINT:

- Before installing the 2 boots, wrap vinyl tape around the spline of the shaft to prevent the boots from damaging.
- Place 2 new clamps to the outboard joint boot and install them to the drive shaft.



4. INSTALL TRIPOD

- Place the beveled side of the tripod axial spline toward the outboard joint.
- Align the matchmarks placed before installation.
- Using a brass bar and a hammer, install the tripod onto the drive shaft.

NOTICE:

Do not tap the roller.

- Using a snap ring expander, install a new snap ring.

5. ASSEMBLE BOOT TO OUTBOARD JOINT

Grease capacity: 176 - 186 g (6.20 - 6.56 oz.)

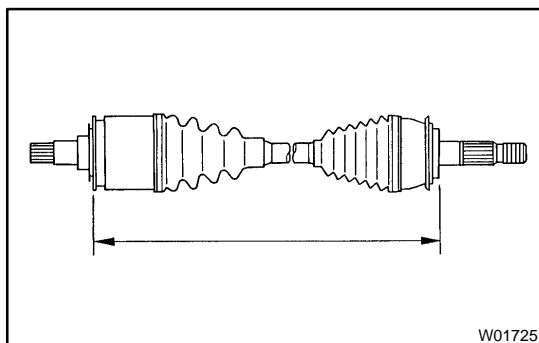
Before assembling the boot, pack in grease in the boot kit.

6. ASSEMBLE BOOT AND INBOARD JOINT TULIP

- Pack the inboard joint and boot with grease in the boot kit.

Grease capacity: 255 - 265 g (8.99 - 9.34 oz.)

- Align the matchmarks placed before installation.
- Install the inboard joint tulip to the drive shaft.
- Temporarily install the boot to the inboard joint tulip.



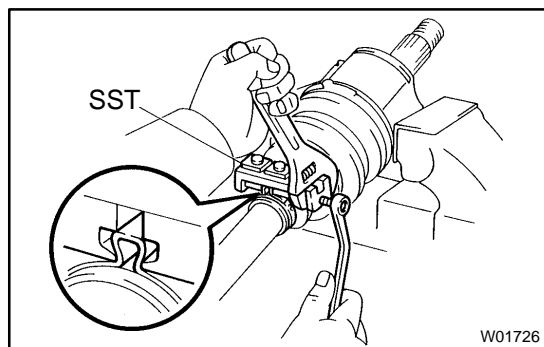
7. ASSEMBLE NEW INBOARD JOINT BOOT CLAMPS TO BOOT

- Make sure that the 2 boots are in the shaft groove.
- Make sure that the 2 boots are not stretched or contracted when the drive shaft is at the standard length.

Drive shaft standard length:

530.8 ± 5.0 mm (20.898 ± 0.197 in.)

- Place 2 new inboard joint boot clamps.
- Bend the band and lock it with a screwdriver.

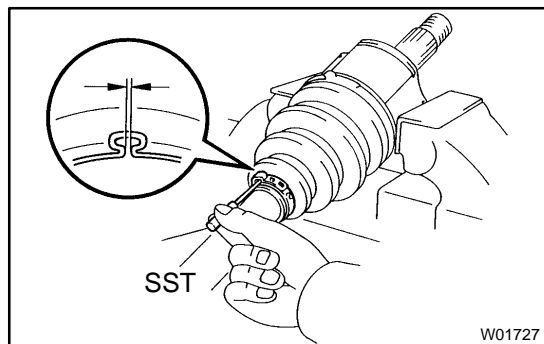


- (e) To assemble the 2 outboard joint boot clamps, pinch the clamps and adjust clearance with SST.

NOTICE:

Do not overtighten the SST.

SST 09521-24010



- (f) Measure the clearance of the 2 outboard joint boot clamps with SST.

SST 09240-00020

Clearance: 0.8 mm (0.0031 in.) or less

8. **CHECK DRIVE SHAFT (See page [SA-18](#))**